

Plant	Union Affiliation	Expiration Date
Ahuazotepec, Mexico	El Sindicato Nacional De Trabajadores Mineros, Metalúrgicos, Siderúrgicos Y Similares De La República Mexicana/Local 179/86-VI-PUB	November 1, 2024
Apodaca, Mexico	El Sindicato Nacional De Trabajadores Mineros, Metalúrgicos, Siderúrgicos Y Similares De La República Mexicana/Local 179/86-VI-PUB	January 1, 2025
Benito Juarez, Mexico	Sindicato Industrial De Trabajadores De Nuevo Leon, Adherido A La FNSI Local 1680/99	May 23, 2024
Blue Mountain, Ontario	United Steelworkers of America - Local 5383	August 16, 2024
Camden, Tennessee	United Steelworkers of America - Local 244	June 15, 2024
Canoitas, Mexico	Sindicato General De Trabajadores De La Industria Del Vidrio Y Conexas, Adherido A La FTSA Local 78/1992-VI	May 11, 2024
Cleburne, Texas	United Steelworkers of America - Local 00780	August 7, 2024
Emmett, Idaho	Carpenter's Industrial Council - Local 2816	February 27, 2025
Hephzibah, Georgia	Laborers' International Union of North America - Local 515	December 8, 2023
Játipan, Mexico	Sindicato Nacional De Trabajadores De La Industria Química, Petroquímica, Carboquímica, Energía Y Gases CTM Local 145/85-XIII-VER	July 6, 2025
Lakeshore, Ontario	International Union of Operating Engineers - Local 793	May 31, 2024
Lampazos, Mexico	Sindicato De Trabajadores De La Industria Cristalera Y Sus Materias Primas Del Estado De NL Adherido A La FNSI Local 1998/85	April 2, 2024
McIntyre, Georgia	United Steelworkers of America - Local 9-531	August 18, 2024
Nephton, Ontario	Unifor - Local 306-O	October 17, 2025
Oregon, Illinois	International Association of Machinists & Aerospace Workers - Lodge 101	April 9, 2026
Le Sueur (Ottawa), Minnesota	United Steelworkers of America - Local 460-G	April 7, 2023
Portage, Wisconsin	Int'l Association of Machinists & Aerospace Workers - Lodge 1406	July 17, 2025
San Jose, Mexico	Sindicato General De Trabajadores De La Industria Del Vidrio Y Conexas, Adherido A La FTSA Local 148/1998-VI	February 28, 2025
San Juan, Mexico	Sindicato Industrial De Trabajadores De Arenas Silicas, Gravas, Triturados Y Similares De San Juan Evangelista, Veracruz, CROM Local 563/2003	August 23, 2025
Sosa, Mexico	Sindicato Nacional De Trabajadores De La Industria Química, Petroquímica, Carboquímica, Energía Y Gases CTM 189/216	June 1, 2025
St. Canut, Quebec	Teamsters Quebec Local 1999	January 18, 2024
Tamms, Illinois	Laborers' International Union of North America - Local 773	October 11, 2023
Technisand Wedron/Troy Grove, Illinois	United Steelworkers of America - Local 31-G-04	November 22, 2025
Tlaxcala, Mexico	Sindicato General De Trabajadores De La Industria Del Vidrio Y Conexas, Adherido A La FTSA Local 266/05-VI-TLAX	August 29, 2024
Troy Grove, Illinois	United Steelworkers of America - Local 31-G-02	June 16, 2023
Wedron, Illinois	United Steelworkers of America - Local 31-G-00	May 3, 2025